



ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804:2012+A2:2019/AC:2021 for:

KERAFLEX MAXI S1 ZERO



*An EPD should provide current information and may be updated if conditions change. The stated validity is, therefore, subject to the continued registration and publication at www.environdec.com.

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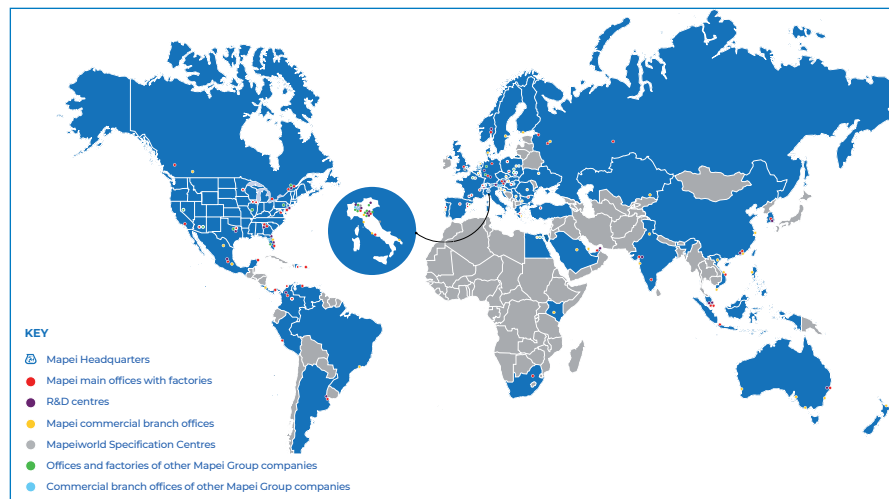


1. COMPANY DESCRIPTION / GOAL & SCOPE

Founded in 1937 in Milan, Italy, Mapei produces adhesives and complementary products for laying all types of floor, wall and coating materials, and also specializes in other chemical products used in the building industry, such as waterproofing products, specialty mortars, admixtures for concrete, cement additives, products for underground constructions and for the restoration of concrete and historical buildings.

There are currently 100 subsidiaries in the Mapei Group, with a total of 86 production facilities located around the world in 36 different countries and in 5 different continents. Mapei also has 32 central laboratories. Most locations are ISO 9001 and ISO 14001 or EMAS-certified.

Mapei invests 12% in its company's total work-force and 5% of its turnover in Research & Development; in particular, 70% of its R&D efforts are directed to develop eco-sustainable and environmentally friendly products, which give important contribution to all major



LEED V4 is the latest version of Leadership in Environmental and Energy Design, an American protocol that enables buildings to be certified as eco-sustainable according to parameters

and credits described in the most widely adopted green building criteria in the world. Issued by the GBC US, it is mandatory for all LEED projects registered after October 2016.

Numerous changes have been made to the previous version: Mapei products play a part in obtaining important credits thanks to their EPD's (type III environmental declarations) and their products with very low emission of VOC.

BREEAM® Launched in the UK in 1990, **BREEAM** (BRE Environmental Assessment Method) is a protocol for sustainable building practices adopted mainly in the United Kingdom and in Scandinavian countries with the version BREEAM NOR.

By adopting this protocol, thanks to their EDP's and very low emission of VOC, Mapei products help towards obtaining relative credits.

green rating systems for eco-sustainable buildings such as LEED and BREEAM.

Furthermore, Mapei has developed a sales and technical service network with offices all over the world and offers an efficient Technical Assistance Service that is valued by architects, engineers, contractors and owners.

The goal of the study is to provide necessary data and documentation to produce an EPD according to the requirements of PCR Environdec (Version 1.11, 2021-02-05) under EN 15804:2012+A2:2019/AC:2021 and to have more comprehension about the environmental impacts related to

Keraflex Maxi S1 Zero manufactured in Mapei DE located in Weferlingen (DE) and in Mapei AU located in Nußdorf ob der Traisen, in year 2021, including packaging of the finished products.

Target audiences of the study are customers and other parties with an interest in the environmental impacts of **Keraflex Maxi S1 Zero**. This analysis shall not support comparative assertions intended to be disclosed to the public.

2. PRODUCT DESCRIPTION

Keraflex Maxi S1 Zero is a grey powder composed of cement and graded aggregates. It contains a high quantity of synthetic resins and special admixtures created according to a formula developed in MAPEI's Research & Development Laboratories. A easily workable and highly thixotropic mortar with the following features is obtained when mixed with water. It allows the installation of tiles from the top towards the bottom without using spacer pegs and presents perfect adherence to all materials normally used in building.

Keraflex Maxi S1 Zero is supplied in 25 kg multiply bags.

For more information see the TDS (Technical Data Sheet) on Mapei GmbH website (www.mapei.com/DE).

3. CONTENT DECLARATION

The main components and ancillary materials of the products included in this EPD are the following:

Table 1: Composition referred to 1 kg of product packaged in 25 kg multiply bags

Materials	Percentage (%) by mass
Inorganic binder	< 40%
Filler	< 60%
Other additives	< 5 %
Organic compounds	< 2%
Packaging	Percentage (%) by mass
Plastic (LD-PE cover)	< 0,5%
Plastic (HD-PE)	< 0,5%
Paper (bags)	< 0,5%
Wood (pallet)	< 2,2%

The product does not contain a concentration higher than 0,1% (by unit weight) of either carcinogenic substances or substances of very high concern (SVHC) on the REACH Candidate List published by the European Chemicals Agency.

4. DECLARED UNIT AND REFERENCE SERVICE LIFE

The declared unit is 1 kg of finished product packaging included

Due to the selected system boundary, the reference service life of the products is not specified.

5. SYSTEM BOUNDARIES AND ADDITIONAL TECHNICAL INFORMATION

The approach is “cradle to gate” (A1–A3) with modules C1–C4 and module D and optional modules (A1–A3 + A4 – A5 + C + D):

- A1, A2, A3 (Product stage): extraction and processing of raw materials and packaging (A1), transportation up to the factory gate (A2), manufacturing of the finished product (A3);
- A4, A5 (Construction process stage): transport of the finished product to final customers and installation into the building.
- C1, C2, C3, C4 (End of Life stage): With a collection rate of 100% as C&D waste, the transports are carried out by lorry over 100 km (C2). A recycling ratio (C3) of 70% is considered in accordance with the European Directive 2008/98/CE. The remaining 30% is landfilled (C4).
- D (Resource recovery stage): contains credits from the recycling of the product in module C3. The product can be collected and recycled for use in substitution of virgin raw aggregates. The module takes into consideration the CO2 uptake by cement.

Table 2: System boundaries

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X
Geography	DE, AU, EU	DE, AU, EU	DE, AU	EU	EU	-	-	-	-	-	-	-	EU	EU	EU	EU	EU
Specific data	> 90%					-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	Not-relevant					-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	Not-relevant					-	-	-	-	-	-	-	-	-	-	-	-

ND: Not Declare

A brief description of production process is the following:

The production process starts from raw materials, that are purchased from external and intercompany suppliers and stored in the plant. Bulk raw materials are stored in specific silos and added automatically in the production mixer, according to the formula of the product. Other raw materials, supplied in bags, big bags or plastic 1000 lt IBC, are stored in their warehouse and added automatically or manually in the mixer. The semi-finished product is then packaged in 25 kg multiply bags. The quality of final products is controlled before the sale.

Figure 1: production process - © Photo Dirk Gruner



Table 3: Transport to the building site (A4)

Scenario information	Value	Unit
Means of transport: truck-trailer euro 5, gross weight 34-40 t, payload capacity 27 t		
Diesel consumption	0,002	l/100km
Transport distance	1000	km
Capacity utilisation (including empty runs)	85	%
Gross density of products transported	~ 1400	kg/m ³
Capacity utilisation volume factor	1	-

Table 4: Installation into the building (A5)

Scenario information	Value	Unit
Ancillary materials for installation	0	kg
Water use	0,0003	m ³
Other resources use	0	kg
Electricity (European grid mix)	0,00063	MJ
Waste materials on building site before waste processing, generated by the product's installation (specified by type)	0,0114 (wood) 0,0031 (paper) 0,0003 (plastics) 0,0107 (C&D waste)	kg
Output materials (specified by type) as result of waste processing at the building site e.g. of collection for recycling, for energy recovery, disposal (specified by route)	0,015 (incineration) 0,0108 (landfill)	kg
Direct emission to ambient air, soil and water	0	kg

Table 5: End of Life (C1-C4) per DU

Scenario information	Value	Unit
Collected separately	0	kg
Collected with mixed construction waste	1,07	kg
Reuse	0	kg
Recycling	0,752	kg
Energy recovery	0	kg
Landfill	0,322	kg
Transport to recycling	100	km
Transport to landfill	100	km

6. CUT-OFF RULES AND ALLOCATION

Criteria for the exclusion of inputs and outputs (cut-off rules) in the LCA, information modules and any additional information are intended to support an efficient calculation procedure. They are not applied in order to hide data. Cut-off criteria, where applied, are described in Table 3.

Table 6: Cut-off criteria

Process excluded from study	Cut-off criteria	Quantified contribution from process
A3: production (auxiliary materials)	Less than 10^{-5} kg/kg of finished product	Sensitivity study demonstrates a relative contribution lower than 0,5%

For the allocation procedure and principles consider the following table (6):

Table 7: Allocation procedure and principles

Module	Allocation Principle
A1	All data are referred to 1 kg of product A1: electricity is allocated to the specific production line
A3	All data are referred to 1 kg of packaged product A3-wastes: all data are allocated to the whole production plant

7. ENVIRONMENTAL PERFORMANCE AND INTERPRETATION



GWP

Climate change

GWPTotal - Global Warming Potential refers to the emission/presence of GHGs (greenhouse gases) in the atmosphere (mainly CO₂, N₂O, CH₄) which contribute to the increase in the temperature of the planet.

GWP-total considers:

- GWP-fossil
- GWP-biogenic
- GWP-luluc (land use and land use change)



ODP

Ozone Depletion

Ozone Depletion Potential refers to the degradation of the stratospheric layer of the ozone involved in blocking the UV component of sunrays. Depletion is due to particularly reactive components that originate from chlorofluorocarbon (CFC) or chlorofluoromethane (CFM).



AP

Acidification

Acidification Potential refers to the emission of specific acidifying substances (i.e. NO_x, SO_x) in the air. These substances decrease the pH of the rainfall with predictable damages to the ecosystem.



EP

Eutrophication

Eutrophication Potential refers to the nutrient enrichment, which determines unbalance in ecosystems and causes the death of the fauna and decreased biodiversity in flora.

It considers:

- EP-freshwater: aquatic freshwater
- EP-marine: aquatic marine
- EP-terrestrial



POCP

Photochemical ozone formation

The Photochemical Ozone Creation Potential is the ozone formation in low atmosphere. This is quite common in the cities where a great amount of pollutants (like VOC and NO_x) are emitted every day (industrial emissions and vehicles). It is mainly diffused during the summertime.



**ADP
minerals&metals**

Depletion of abiotic resources – minerals and metals

Abiotic Depletion Potential elements refers to the depletion of the mineral resources.



ADP - fossil

Depletion of abiotic resources – fossil fuel

Abiotic Depletion Potential fossil fuel refers to the depletion of the fossil fuel resources.



WDP

Water use

It expresses the potential deprivation of water, that consists in not having the water needs satisfied.

The following tables show the environmental impacts for the products considered according to the requirements of EN15804:2012+A2:2019/AC:2021. The results are referred to the declared unit (see § 4). The additional environmental indicators are not declared.

KERAFLEX MAXI S1 ZERO

(1 kg of product in 25 kg multiply bag packaging))

Table 8: KERAFLEX MAXI S1 ZERO: Potential environmental impact – mandatory indicators according to EN 15804 referred to 1 kg of product in 25 kg multiply bag packaging:

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP_{TOTAL}	(kg CO ₂ eq.)	3,97E-01	2,46E-02	6,64E-02	2,40E-03	7,43E-03	1,12E-02	4,84E-03	-1,10E-02
GWP _{FOSSIL}	(kg CO ₂ eq.)	4,34E-01	2,44E-02	3,34E-02	2,38E-03	7,36E-03	1,95E-03	4,81E-03	-1,09E-02
GWP _{BIOGENIC}	(kg CO ₂ eq.)	-3,69E-02	7,44E-05	3,30E-02	2,33E-05	2,59E-05	9,24E-03	1,62E-05	-3,34E-05
GWP _{LULUC}	(kg CO ₂ eq.)	9,83E-05	1,35E-04	7,72E-07	5,05E-07	4,97E-05	9,00E-06	8,88E-06	-4,21E-06
ODP	(kg CFC 11 eq.)	4,37E-10	1,45E-15	6,99E-15	3,49E-14	7,24E-16	2,90E-15	1,13E-14	-1,45E-14
AP	(mol H ⁺ eq.)	1,02E-03	7,10E-05	1,86E-05	5,20E-06	8,08E-06	1,01E-05	3,41E-05	-1,12E-05
EP _{FRESHWATER}	(kg P eq.)	2,77E-06	7,24E-08	7,07E-09	6,97E-09	2,63E-08	5,59E-09	8,16E-09	-6,31E-09
EP _{MARINE}	(kg N eq.)	9,07E-05	3,24E-05	7,07E-06	1,17E-06	2,55E-06	4,59E-06	8,72E-06	-4,73E-06
EP _{TERRESTRIAL}	(mol N eq.)	9,51E-04	3,63E-04	8,03E-05	1,23E-05	3,08E-05	5,07E-05	9,59E-05	-5,21E-05
POCP	(kg NMVOC eq.)	1,74E-03	6,41E-05	1,86E-05	3,16E-06	6,87E-06	1,25E-05	2,65E-05	-1,23E-05
ADP _{MINERALS&METALS} *	(kg Sb eq.)	7,23E-08	2,03E-09	1,75E-10	6,50E-10	7,43E-10	2,16E-09	4,93E-10	-9,03E-10
ADP _{FOSSIL} *	(MJ)	4,64E+00	3,24E-01	1,91E-02	4,30E-02	9,68E-02	3,81E-02	6,30E-02	-1,72E-01
WDP*	(m ³ world eq.)	2,67E-01	2,18E-04	1,71E-02	5,35E-04	8,25E-05	3,76E-04	5,28E-04	-9,27E-05

GWP_{TOTAL}: Global Warming Potential total; **GWP_{FOSSIL}**: Global Warming Potential fossil fuels; **GWP_{BIOGENIC}**: Global Warming Potential biogenic; **GWP_{LULUC}**: Global Warming Potential land use and land use change; **ODP**: Depletion Potential of the stratospheric Ozone layer; **AP**: Acidification Potential; **EP_{FRESHWATER}**: Eutrophication Potential, freshwater; **EP_{MARINE}**: Eutrophication Potential, marine; **EP_{TERRESTRIAL}**: Eutrophication Potential, terrestrial; **POCP**: Formation potential of tropospheric ozone; **ADP_{MINERALS&METALS}**: Abiotic Depletion Potential for non-fossil resources; **ADP_{FOSSIL}**: Abiotic Depletion Potential for fossil resources; **WDP**: Water Deprivation Potential.

* the results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is a limited experience with the indicator

Table 9: KERAFLEX MAXI S1 ZERO: Potential environmental impact – additional mandatory and voluntary indicators referred to 1 kg of product in 25 kg multiply bag packaging:

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG	(kg CO ₂ eq.)	4,30E-01	2,41E-02	3,34E-02	2,36E-03	7,28E-03	1,91E-03	4,74E-03	-1,08E-02

GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Table 10: KERAFLEX MAXI S1 ZERO: Use of resources referred to 1 kg of product in 25 kg multiply bag packaging:

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	7,38E-01	1,84E-02	4,32E-03	2,39E-02	6,71E-03	3,06E-03	9,46E-03	-7,90E-03
PERM	MJ	4,60E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	1,20E+00	1,84E-02	4,32E-03	2,39E-02	6,71E-03	3,06E-03	9,46E-03	-7,90E-03
PENRE	MJ	4,64E+00	3,25E-01	1,91E-02	4,31E-02	9,72E-02	3,81E-02	6,31E-02	-1,72E-01
PENRM	MJ	8,05E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	4,72E+00	3,25E-01	1,91E-02	4,31E-02	9,72E-02	3,81E-02	6,31E-02	-1,72E-01
SM	kg	1,45E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m ³	6,32E-03	2,08E-05	3,99E-04	2,27E-05	7,75E-06	1,07E-05	1,60E-05	-2,39E-05

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM:** Use of renewable primary energy resources used as raw materials; **PERT:** Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE:** Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; **PENRM:** Use of non-renewable primary energy resources used as raw materials; **PENRT:** Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **SM:** Use of secondary material; **RSF:** Use of renewable secondary fuels; **NRSF:** Use of non-renewable secondary fuels; **FW:** Net use of fresh water.

Table 11: KERAFLEX MAXI S1 ZERO: Waste production and output flows referred to 1 kg of product in 25 kg multiply bag packaging:

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	6,97E-05	1,56E-12	1,77E-12	3,73E-12	5,14E-13	4,77E-13	3,24E-12	-3,46E-11
NHWD	kg	1,78E-02	4,66E-05	1,54E-02	3,25E-05	1,58E-05	1,01E-05	3,23E-01	-1,55E-02
RWD	kg	4,29E-05	4,00E-07	9,12E-07	6,87E-06	1,80E-07	5,02E-07	7,02E-07	-7,70E-07
Components for re-use	kg	1,09E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	1,53E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	6,97E-05	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, electricity	MJ	1,78E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, thermal	MJ	4,29E-05	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

HWD: Hazardous waste disposed; **NHWD:** Non-Hazardous waste disposed; **RWD:** Radioactive waste disposed

Table 12: KERAFLEX MAXI S1 ZERO: Information on biogenic carbon content at the factory gate referred to 1 kg of product in 25 kg multiply bag packaging:

Biogenic Carbon Content	Unit	Quantity
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in packaging	kg C	1,05E-02

More details about electrical mix used in this EPD, is shown below:

	Data source	GWP _{TOTAL}	Unit
Residual electricity grid mix (DE) – 2021	AIB	0,593*	kg CO ₂ -eq/kWh

CML 2001 - Aug. 2016

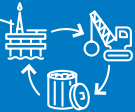
Tables above show absolute results for each of environmental impact categories. They clearly indicate that product stage (A1 – A3) has the highest contribution for each of them and accounts for up to 93 % of the total impact in the whole system boundary.

In particular, inorganic binders and fillers which are some of the main components in **Keraflex Maxi S1 Zero** formulations, carry a significant impact for all environmental categories. In terms of GWP, module A5 gives a not negligible contribution especially in the biogenic carbon impact category. This is due to the disposal of the packaging that is the principal responsible of the biogenic carbon content.

Referring to biogenic carbon the negative impacts of raw materials and packaging (A1 and A3) are compensated by the disposal of them in the modules A5 and C3.

Transportation modules, especially A4, have relevant importance in terms of GWP_{luluc}, while the contribution became less relevant in the other environmental categories.

Table 13: Some environmental impacts of KERAFLEX MAXI S1 ZERO 25 kg multiply bag

ENVIRONMENTAL IMPACTS	 A1-A3	 A4	 A5	 C1	 C2	 C3	 C4	 D	 TOT
CLIMATE CHANGE (FOSSIL) 	3,97E-01	2,46E-02	6,64E-02	2,40E-03	7,43E-03	1,12E-02	4,84E-03	-1,10E-02	5,03E-01 kg CO ₂ eq.
ACIDIFICATION 	1,02E-03	7,10E-05	1,86E-05	5,20E-06	8,08E-06	1,01E-05	341E-05	-1,12E-05	1,16E-03 mol H ⁺ eq.
DEPLETION OF ABIOTIC RESOURCES (FOSSIL) 	7,23E-08	2,03E-09	1,75E-10	6,50E-10	7,43E-10	2,16E-09	4,93E-10	-9,03E-10	7,76E-08 MJ
WATER USE 	2,67E-01	2,18E-04	1,71E-02	5,35E-04	8,25E-05	3,76E-04	5,28E-04	-9,27E-05	2,86E-01 m ³ world eq.

8. DATA QUALITY

Table 14: Data quality

Dataset & Geographical reference	Database (source)	Temporary reference
A1; A3		
Inorganic Binder	CEMBUREAU EPD for cement (CEM I);	2020-2025 2021-2026
Filler	Sphera Database	2021
Other additives	Sphera Database; ecoinvent 3.8	2020-2021
Organic compounds	Sphera Database	2021
Residual electricity grid mix (DE)	Sphera Database	2021
Packaging components (EU)	Sphera Database; Ecoinvent 3.8	2021
A2		
Truck, Euro 5, 27-ton payload (GLO)	Sphera Database	2021
Light train, gross tonne weight 500t / 363t payload (GLO)	Sphera Database	2021
Oceanic ship (27500 DWT – GLO)	Sphera Database	2021
Diesel for transport (EU)	Sphera Database	2018
Heavy Fuel Oil (EU)	Sphera Database	2018
Electricity grid mix (EU)	Sphera Database	2018
A4		
Truck, Euro 5, 27-ton payload – GLO	Sphera Database	2021
Diesel for transport (EU)	Sphera Database	2018
A5		
Tap water from surface water	Sphera Database	2021
Commercial waste in municipal waste incineration plant	Sphera Database	2021
Electricity grid mix (EU)	Sphera Database	2018
C1 – C4		
Truck transport (9,3-ton payload – GLO)	Sphera Database	2021
Diesel for transport (EU)	Sphera Database	2018
Construction waste dumping (EU)	Sphera Database	2021
Construction waste treatment (EU)	Sphera Database	2021

All data included in table above refer to a period between 2018 and 2021; the most relevant ones are specific from supplier, while the others (i.e. transport and minor contribution dataset), come from European and global databases.

All dataset are not more than 10 years old according to EN 15804 §6.3.8.2 “Data quality requirements”.

The Quality level concerning datasets used in the EPD can be considered as “very good” or “good” according to Annex E of the EN 15804 (current version). Primary data concern the year 2021 and represent the whole annual production.

9. REQUISITE EVIDENCE

9.1 CO₂ offset

Mapei promotes the offsetting of CO₂ emissions from cradle to grave by purchasing certified environmental credits for implementing renewable energy projects and reforestation. From 2021 **Keraflex Maxi S1 Zero** can be considered as climate neutral.

For more info on the projects please consult Mapei website at the following link:

<https://www.mapei.com/it/en/about-us/product-sustainability/sustainable-products>



Figure 2: Rimba Raya Biodiversity Reserve Project



9.2 Recycled Content

Products	Recycled material content (Pre-Consumer)
Keraflex Maxi S1 Zero	1,75%

9.3 Disassembly

The finished product is potentially suitable for disassembly through selective demolition.

9.4 Biogenic Carbon Content

Biogenic carbon content at the factory gate referred to 1 kg of product with packaging is 1,05E-02 kgC.

9.5 VOC emission

Volatile Organic Compounds (VOC) special tests and evidence have been carried out on the two products, according to ISO 16000 parts 3, 6, 9 and 11 and EN 16516.

The product has been evaluated in emission chambers, in order to detect their VOC emissions after 3 and 28 days storage in the ventilated chambers, according to GEV (Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.) test method.

The following product meets the requirements for the emission class EMICODE® **EC1^{PLUS}**, as "very low emission", released by GEV:

- **Keraflex Maxi S1 Zero**: license number 5388

Next table describes the limits for the EMICODE® EC1^{PLUS} class:

Table 15: EC1^{PLUS} VOC limits

	3 days µg/m³	28 days µg/m³
TVOC (C6-C16)	≤ 750 µg/m³	≤ 60 µg/m³
TSVOC (C16-C22)		≤ 40 µg/m³
C1A-C1B substances	Total ≤ 10 µg/m³	Single substance ≤ 1 µg/m³
Formaldehyde/ acetaldehyde	≤ 50 µg/m³	
Sum of formaldehyde/acetaldehyde	≤ 50 ppb	
sum of non-assessable VOCs		≤ 40
R value		≤ 1

10. VERIFICATION AND REGISTRATION

The EPD owner has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programmes may not be comparable.

EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025.

CEN standard EN15804 served as the Core Product Category Rules (PCR)	
PCR:	PCR 2019:14 Construction products (EN 15804:A2), Version 1.11, 2021-02-05, UN CPC code 54
PCR review was conducted by:	The Technical Committee of the International EPD® System. See www.environdec.com/TC for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/ contact.
Independent third-party verification of the declaration and data, according to ISO 14025:2006:	☒ EPD Process Certification ☐ EPD Verification
Third party verifier:	Certiquality S.r.l. Number of accreditations: 003H rev15
Accredited or approved by:	Accredia
Procedure for follow-up of data during EPD validity involves third-party verifier	☒ Yes ☐ No

11. REFERENCES

- EN 15804: SUSTAINABILITY OF CONSTRUCTION WORKS - ENVIRONMENTAL PRODUCT DECLARATIONS - CORE RULES FOR THE PRODUCT CATEGORY OF CONSTRUCTION PRODUCTS
- EUROPEAN DIRECTIVE 2008/98/EC
- EUROPEAN RESIDUAL MIXES VERSION 1.0, 2022-05-31 (AIB: ASSOCIATION OF ISSUING BODIES)
- GENERAL PROGRAMME INSTRUCTIONS OF THE INTERNATIONAL EPD® SYSTEM. VERSION 3.01
- ISO 14025 ENVIRONMENTAL LABELS AND DECLARATIONS - TYPE III ENVIRONMENTAL DECLARATIONS - PRINCIPLES AND PROCEDURES
- ISO 14044 ENVIRONMENTAL MANAGEMENT – LIFE CYCLE ASSESSMENT – REQUIREMENTS AND GUIDELINES
- PCR 2019:14 CONSTRUCTION PRODUCTS (EN 15804: A2), UN CPC CODE 54; VERSION 1.11

CONTACT INFORMATION

EPD owner:



Mapei GmbH

<https://www.mapei.com/de>

LCA author:



Mapei SpA

www.mapei.it;
Environmental Sustainability Office

Programme operator:



The International EPD® System

Address: EPD International AB
Box 210 60
SE-100 31 Stockholm
Sweden

Website: www.environdec.com
E-mail: info@environdec.com

HEAD OFFICE

MAPEI SpA

Via Cafiero, 22 - 20158 Milan

Tel. +39-02-37673.1

mapei.com

mapei@mapei.it

